KUNEX®

Thermoplastic joint tapes
OUR MISSION:
FORWARD CONSTRUCTING.

It is our mission not only to provide the very latest building technology, but also to be one crucial step ahead of the game at all times. That is why we are constantly undertaking pioneering work in all product areas. Our employees consistently put their extensive practical experience and creativity to use in the interests of our customers. In constant dialogue with our target groups on a partnership basis, we are already developing the products today that will be needed tomorrow. Our momentum continues to set new benchmarks in structural engineering – yesterday, today and tomorrow, too. This is what we mean by “forward constructing”.

KUNEX® JOINT TAPES

THE PRODUCT
KUNEX® internal or external thermoplastic joint tapes are used for sealing construction and expansion joints in concrete. Thanks to the design of the joint tape profile, the circulation path of standing water in the joint is extended, thereby sealing the joint. Thermoplastic joint tapes can be welded together to ensure water-tightness.

ADVANTAGES
- Joint tapes in accordance with DIN 18541
- Joint tapes in accordance with company standard (with abP)
- Steel-reinforced joint tapes
- Joint tapes with eyelets
- Very good welding properties

THE APPLICATION
KUNEX® quality joint tapes are used in all construction and expansion joints, horizontal or vertical, against pressing and non-pressing water, and against soil moisture:
- Foundation slab-wall or wall-ceiling construction joint
- Floor-floor, wall-wall, or ceiling-ceiling construction and expansion joints
- Dummy joints in in-situ concrete or element walls
KUNEX® joint tapes are suitable for use in structures in accordance with watertight structure guidelines.
TECHNICAL INFORMATION

MATERIALS
PVC-P raw material in the following quality classes:
- DIN 18541 compatible with bitumen (BV)
- Company standard compatible with bitumen (BV) or not compatible with bitumen (NB)

COMPATIBILITY WITH BITUMEN
Joint tapes correspond as standard to the quality class NB (not compatible with bitumen). The joint tapes are optionally available in the quality class BV (compatible with bitumen).

MATERIAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Properties</th>
<th>PVC-P IN ACCORDANCE WITH DIN 18541</th>
<th>PVC-P IN ACCORDANCE WITH COMPANY STANDARD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile strength acc. to DIN EN ISO 527</td>
<td>≥ 10 N/mm²</td>
<td>≥ 9 N/mm²</td>
</tr>
<tr>
<td>Yield point acc. to DIN EN ISO 527</td>
<td>≥ 350%</td>
<td>≥ 230%</td>
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<tr>
<td>Shore A hardness acc. to DIN 53505</td>
<td>67 ± 5</td>
<td>67 ± 5</td>
</tr>
<tr>
<td>Fire properties acc. to DIN EN 13501</td>
<td>Normally flammable (material class E)</td>
<td></td>
</tr>
<tr>
<td>Temperature resistance</td>
<td>-20 to +60 °C</td>
<td></td>
</tr>
</tbody>
</table>

TRANSPORTATION AND STORAGE

TRANSPORTATION
The joint tape must be loaded and unloaded carefully and secured for transportation. It must be examined for damage and completeness on delivery. At high ambient temperatures, joint tapes must be transported with care and laid out flat at the installation site.

STORAGE IN WINTER
In winter, joint tapes made from PVC-P must be stored in closed rooms and on a solid, dry base (transport pallet) where possible. To allow easier installation and processing, we recommend interim storage in a heated room before use.

STORAGE IN SUMMER
It is important to store joint tapes in a cool and dry place in summer. In addition, joint tapes must be protected from direct sunlight (e.g. by covering them).
# TECHNICAL INFORMATION

## KUNEX® INTERNAL CONSTRUCTION JOINT TAPE

<table>
<thead>
<tr>
<th>Type DIN 18541</th>
<th>Type Company standard</th>
<th>a [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
<th>i [mm]</th>
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<tbody>
<tr>
<td>–</td>
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<tr>
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<td>3.5</td>
<td>11</td>
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<td>A320 DIN</td>
<td>A320</td>
<td>320</td>
<td>15</td>
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<td>4.5</td>
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<td>150</td>
<td>6.0</td>
<td>11</td>
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</table>

Joint tapes up to 320 mm wide can, upon request, be delivered with fastening eyelets on one (o) or both sides (o2). The eyelet spacing is 200 mm. The fastening eyelets replace the joint tape clips which would otherwise be necessary to fasten the joint tapes.
TECHNICAL INFORMATION

KUNEX® STEEL-REINFORCED CONSTRUCTION JOINT TAPE

DIMENSIONS

<table>
<thead>
<tr>
<th>Type company standard</th>
<th>a [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
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<td>58</td>
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<td>11</td>
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<tr>
<td>A320S</td>
<td>320</td>
<td>15</td>
<td>100</td>
<td>4.5</td>
<td>11</td>
</tr>
</tbody>
</table>

Joint tapes up to 320 mm wide can, upon request, be delivered with fastening eyelets on one (o) or both sides (o2). The distance between the eyelets is 200 mm. The fastening eyelets replace the joint tape clips which would otherwise be necessary to fasten the joint tapes.

Rod spacing:

- 100 mm (S) = 10x spring steel inserts/m (Type example: A190 S)
- 125 mm (SL) = 8x spring steel inserts/m (Type example: A190 SL)
- 150 mm (SL7) = 7x spring steel inserts/m (Type example: A190 SL7)
- 175 mm (SL6) = 6x spring steel inserts/m (Type example: A190 SL6)
- 200 mm (SL5) = 5x spring steel inserts/m (Type example: A190 SL5)
## TECHNICAL INFORMATION

### KUNEX® EXTERNAL CONSTRUCTION JOINT TAPE

**DIMENSIONS**

<table>
<thead>
<tr>
<th>Type DIN 18541</th>
<th>Type Company standard</th>
<th>a [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
<th>Stop anchor [unit]</th>
</tr>
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<tbody>
<tr>
<td>AA190/17</td>
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<td>190</td>
<td>17</td>
<td>80</td>
<td>3.7</td>
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<td>20</td>
<td>80</td>
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<td>AA240/25</td>
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<td>80</td>
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<td>4</td>
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<td>AA240/35</td>
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<td>AA320/20</td>
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<td>100</td>
<td>4.0</td>
<td>6</td>
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<tr>
<td>AA500/35</td>
<td>AA500/35</td>
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</table>

### KUNEX® CORNER JOINT TAPE FOR CONSTRUCTION JOINTS

**DIMENSIONS**

<table>
<thead>
<tr>
<th>Type DIN 18541-2</th>
<th>Type Company standard</th>
<th>a1 [mm]</th>
<th>a2 [mm]</th>
<th>f [mm]</th>
<th>Stop anchor [unit]</th>
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<tbody>
<tr>
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<td>AA120/120 EA</td>
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<td>AA165/165 EA</td>
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<td>165</td>
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TECHNICAL INFORMATION

KUNEX® INTERNAL EXPANSION JOINT TAPE

<table>
<thead>
<tr>
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<th>Company standard</th>
<th>a [mm]</th>
<th>k [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
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</table>

Joint tapes up to 320 mm wide can, upon request, be delivered with fastening eyelets on one (o) or both sides (o2). The eyelet spacing is 200 mm. The fastening eyelets replace the joint tape clips which would otherwise be necessary to fasten the joint tapes.

KUNEX® INTERNAL EXPANSION JOINT TAPE WITH INJECTION HOSE

<table>
<thead>
<tr>
<th>Type</th>
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<th>Company standard</th>
<th>a [mm]</th>
<th>k [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
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<tbody>
<tr>
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<td>15</td>
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<td>15</td>
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<td>20</td>
<td>150</td>
<td>6.0</td>
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</tbody>
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Injection hose dimensions: 11 mm outer, 6 mm inner.
KUNEX® JOINT TAPES

TECHNICAL INFORMATION

KUNEX® EXTERNAL EXPANSION JOINT TAPE

DIMENSIONS

<table>
<thead>
<tr>
<th>Type</th>
<th>Type DIN 18541</th>
<th>Type Company standard</th>
<th>a [mm]</th>
<th>k [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
<th>Stop anchor [unit]</th>
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</thead>
<tbody>
<tr>
<td>–</td>
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<td>DA190/17</td>
<td>190</td>
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<td>17</td>
<td>80</td>
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<td>4</td>
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<tr>
<td>DA240/20 DIN</td>
<td>DA240/20</td>
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<td>4.0</td>
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<tr>
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<td>DA240/35</td>
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<td>35</td>
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<td>4.0</td>
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</table>

KUNEX® EXTERNAL EXPANSION JOINT TAPE WITH INJECTION HOSE

DIMENSIONS

<table>
<thead>
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<th>Type Company standard</th>
<th>a [mm]</th>
<th>k [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
<th>Stop anchor [unit]</th>
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</thead>
<tbody>
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<td>DA240/20 C11</td>
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<td>20</td>
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<td>DA240/35 C11 DIN</td>
<td>DA240/35 C11</td>
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</tbody>
</table>

Injection hose dimensions: 11 mm outer, 6 mm inner. The number and position of the injection hoses can be altered.
# TECHNICAL INFORMATION

## KUNEX® CORNER JOINT TAPE FOR EXPANSION JOINTS

![Diagram of corner joint tape](image)

### DIMENSIONS

<table>
<thead>
<tr>
<th>Type</th>
<th>Type</th>
<th>a1/a2 [mm]</th>
<th>k [mm]</th>
<th>f [mm]</th>
<th>b1/b2 [mm]</th>
<th>Stop anchor [unit]</th>
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</thead>
<tbody>
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<td>DA 165/165 EA</td>
<td>165/165</td>
<td>20</td>
<td>25</td>
<td>50/50</td>
<td>6</td>
</tr>
</tbody>
</table>
KUNEX® JOINT CLOSING TAPE
KUNEX® grey PVC-P joint end tape for covering the surface of movement joints.

**DIMENSIONS**

<table>
<thead>
<tr>
<th>Type</th>
<th>Type Company standard</th>
<th>a [mm]</th>
<th>b1 [mm]</th>
<th>b [mm]</th>
<th>k [mm]</th>
<th>Stop anchor [unit]</th>
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</thead>
<tbody>
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<td>2</td>
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<td>30</td>
<td>20</td>
<td>6</td>
</tr>
</tbody>
</table>

KUNEX® JOINT END STRIP
KUNEX® hard PVC joint end strip for use as a suitable fitting aid for joint end tapes.

**DIMENSIONS**

<table>
<thead>
<tr>
<th>Type</th>
<th>a [mm]</th>
<th>b [mm]</th>
<th>c [mm]</th>
<th>Length [m]</th>
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<td>60</td>
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</table>
TECHNICAL INFORMATION

MATERIALS
TPE raw material in the following quality class:
▪ Company standard compatible with bitumen (BV)

COMPATIBILITY WITH BITUMEN
Joint tapes correspond as standard to the quality class BV (compatible with bitumen).

MATERIAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Properties</th>
<th>TPE*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tensile strength acc. to DIN EN ISO 527</td>
<td>≥ 11 N/mm²</td>
</tr>
<tr>
<td>Yield point acc. to DIN EN ISO 527</td>
<td>≥ 500%</td>
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<tr>
<td>Shore A hardness acc. to DIN 53505</td>
<td>74 ± 5</td>
</tr>
<tr>
<td>Fire properties acc. to DIN EN 13501</td>
<td>Normally flammable (material class E)</td>
</tr>
<tr>
<td>Temperature resistance</td>
<td>-40 to +80 °C</td>
</tr>
</tbody>
</table>

* NEW with abP

ADVANTAGES
▪ Joint tapes in accordance with company standard (with abP)
▪ Steel-reinforced joint tapes
▪ Joint tapes with eyelets
▪ Good welding properties
▪ Better properties than PVC
▪ PVC- and halogen-free
▪ Completely recyclable
▪ Excellent resistance (e.g. liquid manure, slurry, silage leachate) with examination report

TPE IN ACCORDANCE WITH COMPANY STANDARD
Joint tapes made of thermoplastic elastomer (TPE) combine the simple processing method of a plastic and the positive qualities of an elastomer, such as resistance, flexibility at low temperatures, yield point and tensile strength. TPE joint tapes are PVC-free and completely recyclable. The usability is governed in a general supervisory test certificate (abP), indicated by the compliance mark and monitored accordingly.

TRANSPORTATION AND STORAGE

TRANSPORTATION
The joint tape must be loaded and unloaded carefully and secured for transportation. It must be examined for damage and completeness on delivery. At high ambient temperatures, joint tapes must be transported with care and laid out flat at the installation site.

STORAGE IN WINTER
In winter, joint tapes made from TPE must be stored in closed rooms and on a solid, dry base (transport pallet) where possible. To allow easier installation and processing, we recommend interim storage in a heated room before use.

STORAGE IN SUMMER
It is important to store joint tapes in a cool and dry place in summer. In addition, joint tapes must be protected from direct sunlight (e.g. by covering them).
# TECHNICAL INFORMATION

## KUNEX® INTERNAL CONSTRUCTION JOINT TAPE

**DIMENSIONS**

<table>
<thead>
<tr>
<th>Type</th>
<th>a  [mm]</th>
<th>f  [mm]</th>
<th>b  [mm]</th>
<th>c  [mm]</th>
<th>i  [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>A240 TPE</td>
<td>240</td>
<td>14</td>
<td>80</td>
<td>3.5</td>
<td>11</td>
</tr>
<tr>
<td>A320 TPE</td>
<td>320</td>
<td>14</td>
<td>100</td>
<td>4.5</td>
<td>11</td>
</tr>
<tr>
<td>A500 TPE</td>
<td>500</td>
<td>20</td>
<td>150</td>
<td>6.0</td>
<td>11</td>
</tr>
</tbody>
</table>

Joint tapes up to 320 mm wide can, upon request, be delivered with fastening eyelets on one (o) or both sides (o2). The eyelet spacing is 200 mm. The fastening eyelets replace the joint tape clips which would otherwise be necessary to fasten the joint tapes.

## KUNEX® STEEL-REINFORCED CONSTRUCTION JOINT TAPE

**DIMENSIONS**

<table>
<thead>
<tr>
<th>Type</th>
<th>a  [mm]</th>
<th>f  [mm]</th>
<th>b  [mm]</th>
<th>c  [mm]</th>
<th>i  [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>A240SL7 TPE</td>
<td>240</td>
<td>15</td>
<td>85</td>
<td>4.0</td>
<td>11</td>
</tr>
<tr>
<td>A320SL7 TPE</td>
<td>320</td>
<td>15</td>
<td>100</td>
<td>4.0</td>
<td>11</td>
</tr>
</tbody>
</table>

Joint tapes up to 320 mm wide can, upon request, be delivered with fastening eyelets on one (o) or both sides (o2). The distance between the eyelets is 200 mm. The fastening eyelets replace the joint tape clips which would otherwise be necessary to fasten the joint tapes.

Rod spacing: 150 mm (SL7) = 7x spring steel inserts/m  
(Type example: A240 SL7)
KUNEX® TPE JOINT TAPES

TECHNICAL INFORMATION

KUNEX® INTERNAL EXPANSION JOINT TAPE

DIMENSIONS

<table>
<thead>
<tr>
<th>Type</th>
<th>Company standard</th>
<th>a  [mm]</th>
<th>k  [mm]</th>
<th>f  [mm]</th>
<th>b  [mm]</th>
<th>c  [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>D240 TPE</td>
<td>240</td>
<td>20</td>
<td>15</td>
<td>80</td>
<td>4.0</td>
<td></td>
</tr>
<tr>
<td>D320 TPE</td>
<td>320</td>
<td>20</td>
<td>15</td>
<td>100</td>
<td>5.0</td>
<td></td>
</tr>
<tr>
<td>D500 TPE</td>
<td>500</td>
<td>20</td>
<td>20</td>
<td>150</td>
<td>6.0</td>
<td></td>
</tr>
</tbody>
</table>

Joint tapes up to 320 mm wide can, upon request, be delivered with fastening eyelets on one (o) or both sides (o2). The eyelet spacing is 200 mm. The fastening eyelets replace the joint tape clips which would otherwise be necessary to fasten the joint tapes.

KUNEX® EXTERNAL EXPANSION JOINT TAPE

DIMENSIONS

<table>
<thead>
<tr>
<th>Type</th>
<th>Company standard</th>
<th>a  [mm]</th>
<th>k  [mm]</th>
<th>f  [mm]</th>
<th>b  [mm]</th>
<th>c  [mm]</th>
<th>Stop anchor [unit]</th>
</tr>
</thead>
<tbody>
<tr>
<td>DA240/20 TPE</td>
<td>240</td>
<td>20</td>
<td>20</td>
<td>80</td>
<td>4.0</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>DA240/35 TPE</td>
<td>240</td>
<td>20</td>
<td>35</td>
<td>84</td>
<td>4.0</td>
<td>4</td>
<td></td>
</tr>
<tr>
<td>DA320/25 TPE</td>
<td>320</td>
<td>20</td>
<td>25</td>
<td>100</td>
<td>4.0</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>DA320/35 TPE</td>
<td>320</td>
<td>20</td>
<td>35</td>
<td>100</td>
<td>4.0</td>
<td>6</td>
<td></td>
</tr>
<tr>
<td>DA500/35 TPE</td>
<td>500</td>
<td>20</td>
<td>35</td>
<td>120</td>
<td>4.0</td>
<td>8</td>
<td></td>
</tr>
</tbody>
</table>
INSTALLATION INSTRUCTIONS

INSTALLATION AND PROCESSING
BEFORE INSTALLATION

Joint tapes
- must be checked for damage, contamination and deformation.
- must be installed without folds or kinks.
- must only be processed when the material temperature is > 0 °C.
- must be checked to ensure that they are free from ice when concreting.

FASTENING

Fastening with eyelets or clips. The maximum spacing should not exceed 250 mm.
INSTALLATION INSTRUCTIONS

POSITIONING STABILITY

Floor-floor construction joint: Shuttering with ABS-R for coarse joints.

Floor-floor construction joint: Shuttering with ABS-V for interlocking joints.

Floor-wall construction joint: Attachment to the reinforcement.

Wall-wall construction joint: Attachment to the formwork.

Wall-wall expansion joint: Attachment of the joint end tape to the formwork using the joint end strip.

Bend horizontal joints into a V shape at an angle of ~15°. Only use nails in the outer edge area of the joint tapes.
INSTALLATION INSTRUCTIONS

BASE PLATE-WALL CONNECTION

Version with concrete upstand or without upstand for corresponding reinforcement layout.

DISTANCE TO REINFORCEMENT

The distance between the joint tape and the reinforcement must be at least 20 mm.

CONCRETE COVER AND ANCHORING DEPTH

Internal joint tapes should be positioned centrally in the component, roughly corresponding to the component thickness. The anchoring depth (E) should not exceed the cover (U).

The minimum component thicknesses in accordance with the watertight structure guidelines must be complied with.
INSTALLATION INSTRUCTIONS

CONCRETING

REMOVAL
INSTALLATION INSTRUCTIONS

STORAGE

INSPECTION AND DOCUMENTATION

**INSPECTION**
After shuttering, the visible areas of the joint tapes must be checked for damage. Any defects found must be rectified immediately.

**DOCUMENTATION**
The handling, processing and installation of the joint tapes on the construction site must be monitored and documented in line with the specific quality assurance procedures applicable to the property. Our CAD drawings of the joint band systems as well as the test report for joints at the building site in DIN 18197 can be used as a basis for this.
KUNEX® ABS

THE PRODUCT
The KUNEX® shuttering element is a combination of construction joint tape and profiled formwork. The joint is reliably sealed by the joint tape. The shuttering is created using dimensionally stable metal mesh elements, which are reinforced using a special stirrup construction. The ABS element can be supplied as a coarse or interlocking joint (ABS-R, ABS-V).

ADVANTAGES
- High shear strength in the bonding joint
- For continuous reinforcement
- Two-part cage for quick joint tape installation
- Distance to reinforcement in accordance with DIN

APPLICATION AREA
KUNEX® ABS provides shuttering for construction joints in reinforced concrete components that are exposed to water (floors, walls and ceilings), particularly for applications that require bonding joints with a high shear strength.
TECHNICAL INFORMATION

BASIC INFORMATION
- KUNEX® A240/A320 joint tape
- Standard length of shuttering element: \( l = 2.40 \, \text{m} \)
- Fixed lengths possible
- Installation dimension: \( E \geq 150 \, \text{mm} \)
- Special forms are possible

SYSTEM SECTION

VERSIONS

KUNEX® ABS-R floor/floor (ceiling/ceiling) coarse joint.
KUNEX® ABS-V floor/floor (ceiling/ceiling) interlocking joint in accordance with EC2.
KUNEX® ABS-R wall/wall, coarse joint.
KUNEX® ABS-V wall/wall, interlocking joint in accordance with EC2.
INSTALLATION INSTRUCTIONS
(FLOOR/FLOOR, CEILING/CEILING)
**THE PRODUCT**
KUNEX® clamp joints are the ideal solution to the complex problems posed by a “new to old” building joint. The system consists of a primer, joint tapes according to DIN 18541-2, steel profiles, anchors and a crude rubber strip. The function of the clamp joint is based on pressing the joint tape onto the existing stock using clamp profiles, as well as integrating the joint tape into the newly concreted components.

**ADVANTAGES**
- Tested system solution with abP*
- Components from a single source
- Very good joint tape welding properties
- Clamp joint in accordance with customer requirements

**THE APPLICATION**
The KUNEX® clamp joints are intended for use when forming water-impervious movement joints on building connections. The joint width of the movement joint may be up to 30 mm, and the resulting deformation (vr) may be up to 20 mm. The system is suitable for water exchange zones and meets the requirements of usage class A for stress classes 1 and 2 in accordance with the watertight structure guidelines.

*Tested up to 2.5 bar; 0.5 bar permitted in accordance with the abP (safety factor of 5.0).
KUNEX® CLAMP JOINT

TECHNICAL INFORMATION

KUNEX® INTERNAL CLAMP JOINT TAPE

DIMENSIONS

<table>
<thead>
<tr>
<th>Type DIN 18541-2</th>
<th>a1/a2 [mm]</th>
<th>k [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>D 180/170K DIN</td>
<td>180/170</td>
<td>20</td>
<td>26</td>
<td>95</td>
</tr>
</tbody>
</table>

KUNEX® EXTERNAL CLAMP JOINT TAPE

DIMENSIONS

<table>
<thead>
<tr>
<th>Type DIN 18541-2</th>
<th>a1/a2 [mm]</th>
<th>k [mm]</th>
<th>f [mm]</th>
<th>b [mm]</th>
<th>Stop anchor [unit]</th>
</tr>
</thead>
<tbody>
<tr>
<td>DA 180/170K DIN</td>
<td>180/170</td>
<td>20</td>
<td>35</td>
<td>60</td>
<td>3</td>
</tr>
</tbody>
</table>
INSTALLATION INSTRUCTIONS

PRELIMINARY NOTES
The surface of the existing stock must be in the following condition:

- ≥ 25 cm wide
- Clean, smooth, level and free from waves and recesses
- Free from cavities, cracks and loose parts
- Water-impervious
- Capable of bearing loads, surface tensile strength min. 1.5 N/mm², concrete quality ≥ C25/30 (previously: B25 water-impervious)
INSTALLATION INSTRUCTIONS

1. Preparation
2. Marking
3. Installation
4. Fixing
5. Screwing
6. Tightening
7. Verification
8. Final Check
9. Completion
10. Testing
11. Maintenance
12. Documentation
KUNEX® CLAMP JOINT

ACCESSORIES

**PRIMER**
For preparing the concrete surface.*

**SHEAR CONNECTOR**
Type: M12, M16*, M20.
For gluing the anchor rod in.

**ANCHOR ROD**
Type: M12/160, M16/190*, M20/230.
Galvanised or V4A incl. nut and U-washer.

**CONCRETE BOLT**
Type: TSM 14M16* galvanised or TS-M10M12* V4A incl. nut and U-washer.
Alternative fastening option to the shear connector system.

**CRUDE RUBBER STRIP**
Type: 80 x 4*, 100 x 4*.
Adhesive on one side for sealing the building connection joint.

**CLAMPING RAIL**
Type: 80 x 8* (16/30, 20/30*), 100 x 10 (24/38).
With slotted hole every 150 mm, galvanised (l = 1450 mm) or V4A (l = 1300 mm).

**EXTERNAL CORNER**
Special profile, 80 x 10 x 200 mm.
Galvanised or V4A.

**INNER CORNER**
Special profile, 80 x 10 x 100 mm.
Galvanised or V4A.

**CLAMPING PROTECTION PROFILE**
Made of galvanised sheet metal, incl. knock-in anchors. Ensures the joint can move and protects the structure.

*A version of the KUNEX® clamp joint in accordance with general supervisory test certificate P-5316/053/14 MPA-BS requires the components followed by an asterisk to be used.*
You can now download order forms from our homepage [www.h-bau.de/downloads](http://www.h-bau.de/downloads) for better planning and implementation.

You can use this order form to simply and conveniently enter your order on the screen, save it and send it to us by e-mail, fax or post. We would also be happy to accept your enquiries and orders by phone.
KUNEX® ASF

FOR CONSTRUCTION JOINTS SUBJECT TO MINOR LOADS

THE PRODUCT
KUNEX® ASF thermoplastic joint tapes are used to seal construction joints that are subject to minor loads. Thanks to the special profile design, an excellent sealing effect is achieved at an anchoring depth of just 30 mm.

ADVANTAGES
▪ With general supervisory test certificate (abP)*
▪ Anchoring depth is just 30 mm
▪ Very good joint tape welding properties

THE APPLICATION
KUNEX® ASF joint tapes are used as internal joint seals for forming water-impermeable construction joints. The system is suitable for water exchange zones and meets the requirements of usage class A for stress classes 1 and 2 in accordance with the watertight structure guidelines.

*Tested up to 1.0 bar; 0.4 bar permitted in accordance with the abP (safety factor of 2.5).
TECHNICAL INFORMATION

KUNEX® ASF

- Type ASF 80/5  a = 80 mm,  b = 5 mm
- Type ASF 100/5  a = 100 mm,  b = 5 mm
- Type ASF 120/4  a = 120 mm,  b = 4 mm
- Type ASF 120/6  a = 120 mm,  b = 6 mm
- Type ASF 120/8  a = 120 mm,  b = 8 mm
- Type ASF 120/12  a = 120 mm,  b = 12 mm
- Type ASF 150/5*  a = 150 mm,  b = 5 mm

*Metallic illustration

MATERIAL CHARACTERISTICS

<table>
<thead>
<tr>
<th>Properties</th>
<th>Tensile strength in accordance with DIN EN ISO 527</th>
<th>Yield point in accordance with DIN EN ISO 527</th>
<th>Shore A hardness in accordance with DIN 53505</th>
<th>Fire properties in accordance with DIN EN 13501</th>
<th>Temperature resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>PVC-P company standard</td>
<td>$\geq 8 \text{ N/mm}^2$</td>
<td>$\geq 150%$</td>
<td>$\geq 89 \pm 7$</td>
<td>Normally flammable (material class E)</td>
<td>-20 to +60 °C</td>
</tr>
</tbody>
</table>
INSTALLATION INSTRUCTIONS

- Before use, check joint tapes for possible damage or deformation
- The ASF joint tape must be free from dirt and ice
- Roll out the joint tape and lay it on the upper layer of reinforcement without tensioning it
- The tape is usually installed in the middle of the construction joint
- Corner shapes are bent with a ≥ 150 mm bending radius
- Butt joints are connected by butt joint welding
- Movement or floating must be prevented during concreting
- The joint tape must be embedded without any cavities
- The anchoring depth is ≥ 30 mm

1. ≤ 1.0 m

2.`
KUNEX® Star tubes

FOR SEALING CRACK CONTROL JOINTS IN CONCRETE

THE PRODUCT
KUNEX® thermoplastic (PVC-P) star tubes are used to seal dummy joints and crack control joints in concrete. Star tubes consist of a soft PVC casing with four stop anchors and two crack formation lips. The casing is stabilised by the hard PVC inner tube. The two crack formation lips are used to form the crack at a predetermined point, which is simultaneously sealed again by the four stop anchors.

ADVANTAGES
- With general supervisory test certificate (abP) *
- Raw material PVC-P
- PVC-U inner tube for stabilisation
- Star tube also available with cutout and eyelets
- Can be used with KUNEX® joint tapes and PENTAFLEX KB® seam sheets in accordance with the abP

THE APPLICATION
KUNEX® star tubes are used as internal seals for forming dummy joints and crack control joints. The system is suitable for water exchange zones and meets the requirements of usage class A for stress classes 1 and 2 in accordance with the watertight structure guidelines.

*Tested up to 5.0 bar; 2.0 bar permitted in accordance with the abP (safety factor of 2.5).
TECHNICAL INFORMATION

KUNEX® STAR TUBES
KUNEX® star tube made of a soft PVC casing with four stop anchors and a hard PVC inner tube in the "dust grey"-coloured version.

DIMENSIONS

<table>
<thead>
<tr>
<th>Type</th>
<th>d [mm]</th>
<th>a [mm]</th>
<th>For wall thickness [mm]</th>
<th>Standard lengths [m]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q60</td>
<td>60</td>
<td>100</td>
<td>≤ 240</td>
<td>2.50; 3.00; 4.00</td>
</tr>
<tr>
<td>Q88</td>
<td>88</td>
<td>150</td>
<td>≤ 350</td>
<td>(other lengths available on request)</td>
</tr>
<tr>
<td>Q175</td>
<td>175</td>
<td>235</td>
<td>&gt; 350–500</td>
<td></td>
</tr>
</tbody>
</table>

Star tubes can, upon request, be delivered with a cutout for placement on the joint closure and/or with fastening eyelets on both sides (o2). The eyelet spacing is 200 mm.

SYSTEM SECTION

View from above of wall/wall star tube

Connection between star tube and joint closure
KUNEX® WALL COLLARS

KUNEX®
Puddle flange

FOR SEALING PIPELINES AND EARTHING STRIPS

THE PRODUCT
The KUNEX® MK puddle flange is used to seal pipelines which are laid through water-impervious concrete components. The high-quality puddle flange is made of TPE, tested to ensure tightness against water pressure up to 5.0 bar (50 m hydrostatic head) and resistant to a variety of chemical substances. Types EF and ER are used to seal flat and round earthing strips.

ADVANTAGES
- Easy to install and use
- Material: Black TPE
- Tested for water-tightness up to 5.0 bar water pressure (does not apply to types EF/ER)

THE APPLICATION
The fact that the system is easy to install and use with all common pipe materials and diameters makes it a flexible, safe and cost-effective solution. All that is needed on the construction site is a smooth, clean and damage-free surface for the underground drainage pipe used or the earthing strip. The system comes ready to install with all the required materials.
## TECHNICAL INFORMATION

### KUNEX® MK

![KUNEX® MK Diagram]

<table>
<thead>
<tr>
<th>Type</th>
<th>Outer pipe diameter [mm]</th>
<th>( d_i ) [mm]</th>
<th>( d_a ) [mm]</th>
<th>Sleeve width [( b_s ) mm]</th>
<th>Sealing ring [( b_d ) mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK 40</td>
<td>38–42</td>
<td>38.50</td>
<td>134.00</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 50</td>
<td>48–53</td>
<td>48.50</td>
<td>144.80</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 63</td>
<td>60–64</td>
<td>62.30</td>
<td>157.20</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 75</td>
<td>71–80</td>
<td>73.80</td>
<td>169.50</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 90</td>
<td>84–92</td>
<td>87.20</td>
<td>183.70</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 110</td>
<td>105–116</td>
<td>108.4</td>
<td>203.5</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 125</td>
<td>120–130</td>
<td>123.3</td>
<td>219.2</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 160</td>
<td>154–166</td>
<td>157.7</td>
<td>253.1</td>
<td>57</td>
<td>40</td>
</tr>
<tr>
<td>MK 200</td>
<td>195–210</td>
<td>199.8</td>
<td>290.4</td>
<td>57</td>
<td>40</td>
</tr>
</tbody>
</table>

### KUNEX® MK EF/ER

![KUNEX® MK EF/ER Diagram 1]

![KUNEX® MK EF/ER Diagram 2]

<table>
<thead>
<tr>
<th>Type</th>
<th>Outer pipe diameter [mm]</th>
<th>( d_i ) [mm]</th>
<th>( d_a ) [mm]</th>
<th>Sleeve width [( b_s ) mm]</th>
<th>Sealing ring [( b_d ) mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK EF</td>
<td>30 x 3–3.5</td>
<td>30.5 x 6.0 mm</td>
<td>120.80</td>
<td>39.80</td>
<td>40</td>
</tr>
<tr>
<td>MK ER</td>
<td>8–10</td>
<td>9.50</td>
<td>106.20</td>
<td>39</td>
<td>40</td>
</tr>
</tbody>
</table>
Our Applications Technology department would be pleased to assist in finding further solutions.
Phone: +49 (0) 7742 9215-300
Fax: +49 (0) 7742 9215-319
E-mail: technik@h-bau.de
THE PRODUCT
KUNEX® joint tapes and formed parts are used to create closed joint tape systems for sealing water-impervious concrete structures. These are prefabricated in the factory in sections of up to 25 m, so that only minor butt joint welded connections are necessary at the building site.

THE APPLICATION
KUNEX® formed parts are used as internal or external joint seals for forming water-impervious construction or movement joints. The systems are suitable for water exchange zones and meet the requirements of usage class A for stress classes 1 and 2 in accordance with the watertight structure guidelines. KUNEX® accessories are used when handling joint tapes on the construction site.

ADVANTAGES
- Ex-works welded connections
- Standard formed parts
- Welded structures in accordance with customer requirements
- Welding training courses
- Welding equipment for the building site

KUNEX®
Formed parts and accessories
JOINT TAPE SYSTEMS WITH CORNERS, CROSSEOVERS AND T-SHAPES
STANDARD FORMED PARTS

Shape 1  ■  flat crossover

Shape 2  ■  flat T

Shape 3  ■  flat corner

Shape 4  ■  vertical crossover

Shape 5  ■  vertical T

Shape 6  ■  vertical corner

Shape 7  ■  vertical crossover

Shape 8  ■  vertical T

Shape 9  ■  vertical corner

Shape 10 ■  flat corner

Shape 11 ■  mirrored corner

Shape 12 ■  double angled-corner

Shape 13 ■  joint tape lock

Shape 14 ■  joint tape closure

Shape 15 ■  butt joint
Alongside standard formed parts made of construction joint tapes, expansion joint tapes or joint end tapes, we also produce joint tape designs in accordance with customer requests.

Our Applications Technology department would be pleased to assist in finding further solutions.

Phone: +49 (0) 7742 9215-300
Fax: +49 (0) 7742 9215-319
E-mail: technik@h-bau.de
BUTT JOINT WELDING ON THE BUILDING SITE

1. Joints at the building site must only be produced by qualified personnel. Visit www.h-bau.de for more information regarding qualifications.
ACCESSORIES

**WELDING GAUGE**
Type: SL320.
The base element is used to hold KUNEX® templates.

**TEMPERATURE**
Type: A-D 190, 240, 320.
Type: AA-DA 190, 240, 320.
Is used to guide KUNEX® joint tapes when cutting and welding.

**WELDING PLATE**
Type: SSP 400.
For joining thermoplastic joint tapes.

**JOINT TAPE KNIFE**
For cutting joint tapes.

**HOT AIR GUN**
Hot-air welder, 1600 W/230 V.

**TUBULAR NOZZLE**
5 mm diameter, as an accessory for the hot air gun.

**WELDING TAPE**
Type: 25/3 × 30/2 – also available in a version that is compatible with bitumen.
For reinforcing joint tape welds.

**JOINT TAPE CLIP**
For fastening joint tapes.
Requirement: 4 units per running metre and side.

**PENTAFLEX® FBA**
The FBA joint tape connection is a clamping device for connecting PENTAFLEX® elements to all types of joint tapes.
You can now download order forms from our homepage [www.h-bau.de/downloads](http://www.h-bau.de/downloads) for better planning and implementation.

You can use this order form to simply and conveniently enter your order on the screen, save it and send it to us by e-mail, fax or post. We would also be happy to accept your enquiries and orders by phone.

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**KUNEX® FORMED PARTS AND ACCESSORIES**

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**SERVICE**

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Our Applications Technology department would be pleased to assist in finding further solutions.

Phone: +49 (0) 7742 9215-300
Fax: +49 (0) 7742 9215-319
E-mail: technik@h-bau.de
GENERAL INFORMATION

GUIDELINES
The most suitable joint tape must be specified on the basis of the anticipated loads. Ensure the tape is applied to the structure effectively.

▪ Joints should be as straight as possible, clearly visible, and without any elevation differences
▪ Necessary changes in the direction of the joint profile should run at right angles where possible
▪ Concise drawings of the joint tapes, the joint profile, connections and crossovers
▪ Joint tapes must create a closed sealing system
▪ Joint tapes should be laid at least 300 mm above the design flood level and sealed at the ends with a joint tape lock

SELECTING A JOINT TAPE
Joint tapes should be selected depending on the following limiting conditions:

▪ Type of joint: Construction joint or movement joint
▪ Internal or external sealing plane
▪ Compatible with bitumen (BV) or not compatible with bitumen (NB)
▪ Joint tape width depending on the design flood level, the strength of the component and, if applicable, the resulting deformation of the joint
▪ Joint tape in accordance with DIN or company standard (abP)

REGULATIONS

▪ DIN 18197 – Planning, design, handling, processing and installation of joint tapes
▪ DIN 18541-1 – Shape, dimensions and markings of PVC-P joint tapes in accordance with DIN
▪ DIN 18541-2 – Material properties of PVC-P joint tapes in accordance with DIN
▪ AbP – Shape, dimensions, markings and material properties of PVC-P joint tapes in accordance with company standard
▪ DAFStb Watertight Concrete Structures guideline (Wasserundurchlässige Bauwerke aus Beton) – general regulations dealing with watertight structures
DETERMINING THE JOINT TAPE TO BE USED

DESIGN FLOOD LEVEL
The highest ground water, strata water or flood level to be expected during the planned duration of use, taking account of many years of observations and the expected future conditions: The highest planned water level.
(Source: Watertight structure guidelines)

JOINT TYPE
The type of joint tape is determined on the basis of the type of joint:
- Construction joint – internal or external construction joint tape
- Movement joint – internal or external expansion joint tape
- Joint end tape for sealing the surface of the joint at the same time

DEFORMATION STRESS
For movement joints, the deformation in the joint affects the maximum water pressure that the joint tapes can accommodate. The resulting deformation can be determined as follows:

\[ v_r = \sqrt{v_x^2 + v_y^2 + v_z^2} \]

\( v_r \) = resulting deformation
\( v_x \) = deformation along the x-axis
\( v_y \) = deformation along the y-axis
\( v_z \) = deformation along the z-axis

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<tr>
<th>Use/joint type</th>
<th>Type</th>
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<tr>
<td>Construction joints</td>
<td>No planned deformation</td>
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<tr>
<td>Movement joints</td>
<td>( v_r \leq 30 \text{ mm} )</td>
</tr>
<tr>
<td></td>
<td>( v_r \leq 35 \text{ mm} )</td>
</tr>
<tr>
<td></td>
<td>( v_r \leq 40 \text{ mm} )</td>
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<tr>
<td>Press joints</td>
<td>Without shear deformation</td>
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JOINT TAPE WIDTH AND COMPRESSION LIMIT

Internal joint tapes should be positioned centrally in the component, roughly corresponding to the component thickness. The anchoring depth (E) should not exceed the cover (U).

Stepped joint routes prevent the expansion chamber in joint tapes from being compressed when the joint undergoes strong deformation.
INFORMATION FOR CONSTRUCTION

NOMINAL JOINT WIDTH
For standard joint tapes, the following maximum permitted joint widths must be taken into account:

<table>
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<tr>
<th>Joint tape</th>
<th>Type</th>
<th>Joint width</th>
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<td>D</td>
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<tr>
<td></td>
<td>DA</td>
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In addition, special joint tapes are possible, in coordination with our Application Technology department.

FUNCTIONAL AREAS
Joint tapes are divided in terms of their function into sealing elements and expansion elements.

EDGE CLEARANCES
- Distance from edge to static reinforcement ≥ 20 mm
- Distance from edge to grooves and borders ≥ 50 mm

Internal expansion joint tape in a base plate, bent at an angle of 15° – distance to static reinforcement.
Internal expansion joint tape in a wall – distance to static reinforcement.
External construction joint tape in a wall – distance to offset ≥ 50 mm.
ARRANGEMENT OF EXTERNAL JOINT TAPES
- In general, external joint tapes should be placed on the side of the component that faces the pressing water.
- In floor-floor joints, external joint tapes should always be placed on the underside. Concreting on the underside is not permitted.

CHANGING THE DIRECTION OF THE JOINT PROFILE
As a rule, formed parts should be used for forming corners (see p. 45). Alternatively, they can be formed with a redirection, taking into account the following bending radii.

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<th>Bending radius</th>
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<tr>
<td>Expansion joint tapes (type D)</td>
<td>≥ 25 cm</td>
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<tr>
<td>External</td>
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<tr>
<td>Construction joint tapes (type AA)</td>
<td>≥ 50 x stop anchor height</td>
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<tr>
<td>Expansion joint tapes (type DA)</td>
<td>≥ 50 x stop anchor height</td>
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<tr>
<td>Joint end tapes (type FA)</td>
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<tr>
<td>(bend around the X-axis)</td>
<td>≥ 30 x stop anchor height</td>
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<tr>
<td>(bend around the Y-axis)</td>
<td>≥ 30 x profile width</td>
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PROTECTING THE JOINT
Joint filler plates are used to protect the movement joint and the joint tape centre hose during concreting. The joint is protected against contamination by the joint end tape.
## AVAILABLE JOINT TAPES

### INTERNAL JOINT TAPES IN ACCORDANCE WITH DIN 18197

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### JOINT END TAPES IN ACCORDANCE WITH DIN 18197

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# AVAILABLE JOINT TAPES

## INTERNAL JOINT TAPES IN ACCORDANCE WITH COMPANY STANDARD

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Fax: +34 (0) 91 659 3139
E-mail: p-es@pfeifer.de
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Fax: +40 (0) 269 246099
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Fax: +48 (0) 71 3968105
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